3RD PARTY CERTIFIED
INDEPENDENTLY LAB TESTED
RIGID PVC AND FLEXIBLE VINYL

RH ADHESIVES
THE RIGHT GLUE

UES ®
IAPMO UES UEL 5070
IAPMO UES UEL 5071

HH-66 VINYL CEMENT

HH-66 Vinyl Cement is an industrial strength contact cement widely used for vinyl material manufacture, maintenance and repair. It is the go-to adhesive trusted by industry professionals and DIYers alike. HH-66 is a superior choice for bonding flexible PVC vinyl and vinyl-coated materials.

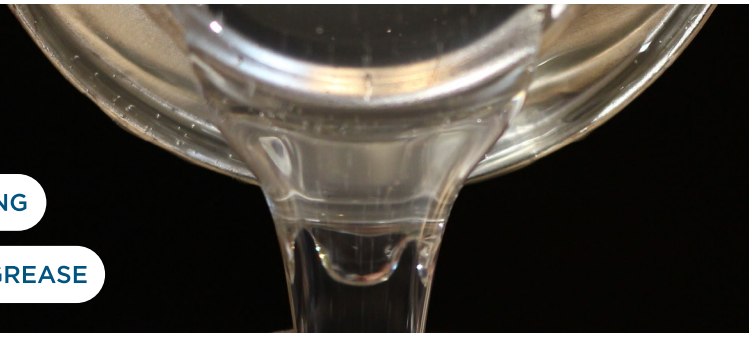
INDUSTRY-LEADING PERFORMANCE

EASY TO USE

UNBEATABLE VALUE

TRUSTED FOR DECADES

SUPERIOR END-TO-END SUPPORT



- ADHERES IN MINUTES WITH JUST A SINGLE APPLICATION
- STAYS STRONG AND FLEXIBLE EVEN IN EXTREME WEATHER
- WORKS UNDERWATER FOR PATCHING, SEALING AND REPAIRING
- CREATES DURABLE BONDS RESISTANT TO WATER, OIL AND GREASE

FEATURED APPLICATION – BOUNCE HOUSES & INFLATABLES

HH-66 Vinyl Cement mends tears and bonds patches to your inflatables with a seal more durable than the original vinyl.

ABOUT RH ADHESIVES

We make cements for bonding and repairing specialized materials. Our unique products have stood the test of time because they are the best at what they do.

MADE IN THE USA SINCE 1949

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PHYSICAL PROPERTIES

BASE	Thermoplastic Elastomer
SOLVENTS	Methyl Ethyl Ketone (MEK), Acetone, Toluene
COLOR	Clear
VOC CONTENT	446 g/L
VISCOSITY	Medium
APPLICATION	Brush or Roller
SOLIDS	15%
NET WEIGHT	8 lbs/gal
APPLICATION TEMPERATURE RANGE	35° to 95° F
SERVICE TEMPERATURE RANGE	-30° to 150° F
FLASH POINT	7° F

⚠ **CA PROP 65 WARNING:** This product can expose you to toluene, which is known to the State of California to cause birth defects or other reproductive harm. For more information, go to www.P65Warnings.ca.gov.

See Safety Data Sheet (SDS) for additional information.

INSTRUCTIONS

APPLICATION

1. Clean surfaces with alcohol or compatible solvent.
2. Sand any glossy surfaces lightly.
3. Apply an even coat to both surfaces to be joined.
4. Allow cement to set until tacky, typically around two minutes. Cement will remain tacky for just a few minutes.
5. Press together while tacky and allow to bond for at least an hour before use. Strongest hold achieved after one day.
6. Remove any excess adhesive.

Use HH-66 Thinner for preparation and cleanup.

SHELF LIFE

Best if used within 18 months from date of manufacture.

COVERAGE

Rule of thumb is 1 ounce of HH-66 will cover 1 square foot of both surfaces to be bonded.

STORAGE

Close container tightly. Store in a cool, dry place. Do not freeze.

DISPOSAL

Dispose according to local, state and federal HAZMAT regulations.

SIZES AND VARIANTS

CONTAINER SIZES

4 oz, 8 oz, 16 oz, 32 oz, 1 gal, 5 gal and 55 gal.
All 4 oz through 32 oz cans come with a brush cap.
Sold in bulk and individual containers.

HH-66 TF

Toluene Free – Ideal for use in areas with limitations on toluene. Also available in a convenient 1 oz tube.

HH-66 THICK

A thicker formula – Ideal for more porous surfaces.

HH-66 WHITE

A white variation – Ideal for exterior trim work.

HH-66 THICK WHITE

A thicker white formula – Ideal for more porous white surfaces.

ONLINE

rhadhesives.com

- Shop products
- Locate resellers
- Download Safety Data Sheets
- Check compatibility
- Watch application videos
- Use the Product Calculator
- Explore additional adhesives
- Access FAQs

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